

Setup - Heating Side (Control Output 1)

Selection of Output Hardware for Heating Side (Control Output 1)

Current or SSR output

Current or SSR output

Relay

Relay

Relay

No selection

Selection of Control Method for Heating Side (Control Output 1)

SSR ON/OFF Control Enabled when OUT1, OUT2 are selected

SSR PID Control Enabled when OUT1, OUT2 are selected

SSR Cycle by PID Control Enabled when OUT1, OUT2 are selected

SSR Phase by PID Control Enabled when OUT1, OUT2 are selected

Current by PID Control Enabled when OUT1, OUT2 are selected

Relay ON/OFF Control Enabled when OUT3, OUT4 are selected

Relay ON/OFF by PID Control Enabled when OUT3, OUT4 are selected

ON/OFF deviation setup control for heating side (control output 1) Displayed only when the method of **SSrnf**/**rLnF**

Output delay setup control for heating side (control output 1) Displayed only when the method of **SSrnf**/**rLnF**

Setting the PID control cycle for heating side (control output 1) Displayed only when the method of **SSnPd**/**rLPd**

Displayed only when the method of PID Pb setup control for heating side (control output 1) is

Displayed only when the method of PID Td setup control for heating side (control output 1) is

Displayed only when the method of PID Ti setup control for heating side (control output 1) is

Displayed only when the method of PID Tl setup control for heating side (control output 1) is

Displayed only when the method of steady-state error correction control for heating side (control output 1) is

Maximum current output setup control for heating side (control output 1) Displayed only when the method is

Minimum current output setup control for heating side (control output 1) Displayed only when the method is

Setup - Cooling Side (Control Output 2)

Selection of Output Hardware for Cooling Side (Control Output 2)

Current or SSR output

Current or SSR output

Relay

Relay

Relay

No selection

Selection of Control Method for Cooling Side (Control Output 2)

SSR ON/OFF Control Enabled when OUT1, OUT2 are selected

SSR PID Control Enabled when OUT1, OUT2 are selected

SSR Cycle by PID Control Enabled when OUT1, OUT2 are selected

SSR Phase by PID Control Enabled when OUT1, OUT2 are selected

Current by PID Control Enabled when OUT1, OUT2 are selected

Relay ON/OFF Control Enabled when OUT3, OUT4 are selected

Relay ON/OFF by PID Control Enabled when OUT3, OUT4 are selected

ON/OFF deviation setup control for cooling side (control output 2) Displayed only when the method of **SSrnf**/**rLnF**

Output delay setup control for cooling side (control output 2) Displayed only when the method of **SSrnf**/**rLnF**

Setting the PID control cycle for cooling side (control output 2) Displayed only when the method of **SSnPd**/**rLPd**

Displayed only when the method of PID Pb setup control for cooling side (control output 2) is

Displayed only when the method of PID Td setup control for cooling side (control output 2) is

Displayed only when the method of PID Ti setup control for cooling side (control output 2) is

Displayed only when the method of PID Tl setup control for cooling side (control output 2) is

Displayed only when the method of steady-state error correction control for cooling side (control output 2) is

Maximum current output setup control for cooling side (control output 2) Displayed only when the method is

Minimum current output setup control for cooling side (control output 2) Displayed only when the method is

Alarm Output 1 Setup

Selection of output hardware for Alarm Output 1

No selection

Relay

Relay

Relay

No selection

Selection of Alarm Type for Alarm Output 1

Upper limit alarm

Lower limit alarm

Upper/Lower limit alarm

Sensor error

Loop error (output error)

Selection of Alarm Hold for Alarm Output 1

Using the hold

Not using the hold

Not using the hold

Selection of Initial Alarm Pass for Alarm Output 1

Using the pass

Not using the pass

Not using the pass

Upper alarm temperature limit setup for Alarm Output 1 Displayed only when the alarm type is

Lower alarm temperature limit setup for Alarm Output 1 Displayed only when the alarm type is

The temperature variance for alarm release setup for Alarm Output 1. Displayed only when an alarm type is

Setting the output direction for Alarm Output 1

Normal/Close output

Normal/Open output

Alarm Output 2 Setup

Selection of output hardware for Alarm Output 2

No selection

Relay

Relay

Relay

No selection

Selection of Alarm Type for Alarm Output 2

Upper limit alarm

Lower limit alarm

Upper/Lower limit alarm

Sensor error

Loop error (output error)

Selection of Alarm Hold for Alarm Output 2

Using the hold

Not using the hold

Not using the hold

Selection of Initial Alarm Pass for Alarm Output 2

Using the pass

Not using the pass

Not using the pass

Upper alarm temperature limit setup for Alarm Output 2 Displayed only when the alarm type is

Lower alarm temperature limit setup for Alarm Output 2 Displayed only when the alarm type is

The temperature variance for alarm release setup for Alarm Output 2. Displayed only when an alarm type is

Setting the output direction for Alarm Output 2

Normal/Close output

Normal/Open output

Current Output 1 Setup

Selection of output hardware for Current Output 1

No selection

Current output

Current output

Current output

Current output

Selection of current output type for Current Output 1

Current temperature

Setting temperature

Setting temperature

Controlled variable

The temperature at current output of 1.20mA

The temperature at current output of 1.4mA

Current Output 2 Setup

Selection of output hardware for Current Output 2

No selection

Current output

Current output

Current output

Current output

Selection of current output type for Current Output 2

Current temperature

Setting temperature

Setting temperature

Controlled variable

The temperature at current output of 2.20mA

The temperature at current output of 2.4mA

8 Description of Control Output (Heating Output, Cooling Output)

For output of Product, hardware is selected by each function. Please select one from OUT1, OUT2, OUT3 and OUT4 for the control output.

Heating Side (Control Output 1) ON/OFF control PID control	OUT1 Current output and SSR enabled	OUT2 Current output and SSR enabled	OUT3 Relay	OUT4 Relay
Cooling Side (Control Output 1) ON/OFF control PID control	OUT1 Current output and SSR enabled	OUT2 Current output and SSR enabled	OUT3 Relay	OUT4 Relay

System Setup

Input and Selection of Sensor Type

Garman Industrial Std PT100

Japanese Industrial Std PT100

K type thermocouple

N type thermocouple

T type thermocouple

J type thermocouple

E type thermocouple

NTC 10K low temp

NTC10K high temp

0-100 mV voltage

0-5V voltage

1-5V voltage

0-10V voltage

0-20mA current

4-20mA current

Continued from the left

Function Setup for Digital Input 3

No use

Start/Stop

Alarm/Release

Auto tuning

Auto/Manual

Input Type Setup for Digital Input 1

Normal/Open

Normal/Close

Input Type Setup for Digital Input 2

Normal/Open

Normal/Close

Input Type Setup for Digital Input 3

Normal/Open

Normal/Close

Unit of Temperature Display

No unit display

Display in Celsius

Display in Fahrenheit

Use/Unuse of the analog scale function

Upper limit of analog signal input

Lower limit of analog signal input

Upper limit of analog signal scale

Lower limit of analog signal scale

Decimal point position of analog signal scale

Setting the band

Setting the lamp change temp.

Setting the lamp change time

Setting the loop error detection temp.

Setting the loop error detection time

Function Setup for Digital Input 1

Not using

Start/Stop function

Release Alarm function

Auto Tuning function

Release Alarm function

Multi SV Input 1

Function Setup for Digital Input 2

Not using

Start/Stop function

Release Alarm function

Auto Tuning function

Release Alarm function

Multi SV Input 2

To be continued on the right

ON/OFF Control

If OUT1, OUT2 are selected for hardware for the heating output and the cooling output to enable the ON/OFF control, the ON/OFF control is enabled by using SSR. If OUT3, OUT4 are selected, the ON/OFF control is enabled by using the relay.

The menu to select a control method **CSEL** shall be **SSrnf** if OUT1, OUT2 are selected, or **rLnF** if OUT3, OUT4 are selected.

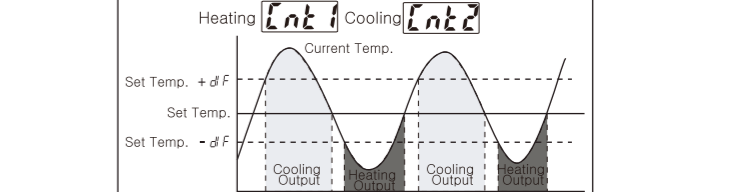
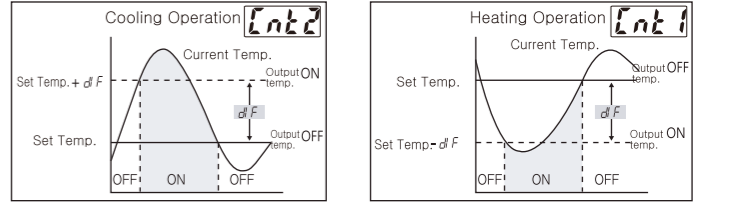
ON/OFF Deviation Temperature Setup

Frequent ON/OFF operation for relay output will cause early deterioration of the output contact, or hunting (vibration, chattering) owing to external noise etc. To prevent such phenomenon, this function enables the setting of a specific gap between the ON and OFF output operations to protect the contact.

Caution: You are recommended to set the following menus first as there are menus that initialize other menu values depending on the setup values. Upon change of the following menus, please check again other menu values that were previously set.

- out.n** * This is the menu to select one from OUT1, OUT2, OUT3 and OUT4 for the output hardware. You can initialize the method of control for the heating/cooling output by turning stops if Auto Tuning is selected.
- CSEL** * This is the menu to change the method of control for the heating/cooling output. The hardware setup is changed in accordance with the selected control method. Tuning stops if Auto Tuning is selected.
- in** * This is the menu to change the input sensor. The following menus will be initialized.

Set temp.	Scale	Upper limit for scale input	Lower limit for scale input	Upper limit for scale display	Lower limit for scale display	Scale decimal point	ON/OFF output deviation
Pb	rSt	RdF	Cor	bAnd	rnPr	rPLr	noSF
Proportional Band Width	Steady-state error correction	Alarm output deviation	Temp. sensor correction	Band setting	Lamp change temperature	Loop error detection	No over shoot



2 dLt Output Delay Setup

To be used if problems are foreseeable for the controlled object owing to frequent ON/OFF operation (such as freezer, compressor etc). Protecting the equipment during sudden power failure or re-connection to power.

- When is the output ON if the set temp. is : 25.0°C, dLt : 1.30, tSP : tOL, ΔF : 1.0 ?
When the current temperature rises and passes the point 'B' (i.e. 26.0°C), the relay is ON at the point 'C' at the dLt set time (i.e. 1m 30s).

Caution
In case of ON/OFF control by SSR, use zero Crossing SSR to reduce noise generation.

ON/OFF by PID Control
The ON/OFF by PID control is similar to the general ON/OFF control methods. The outstanding difference is in that the ON time and the OFF time are adjusted in accordance with the controlled variable to facilitate the PID control.

Control Variable	:25%	:50%	:75%	:100%
Cycle	ON 5 OFF 15	ON 10 OFF 10	ON 15 OFF 5	ON 20 OFF 20
Time	20 s	20 s	20 s	20 s

If OUT1, OUT2 are selected for hardware for the heating output and the cooling output the ON/OFF PID control is enabled by using SSR. If OUT3, OUT4 are selected, the PID control is enabled by using the relay.

The menu to select a control method **CSEL** shall be **SSrnf** if OUT1, OUT2 are selected, or it shall be **rLnF** if OUT3, OUT4 are selected.

The minimum ON/OFF time varies depending on the control cycle (CPT) in case of PID control by relay.

- If CPT control cycle is less than 5s:0.3s; less than 10s:0.5s; 10s or above: 1s
- The minimum ON/OFF time for PID control by SSR is 0.05s in all cases.

Caution
If the control cycle is too short for PID control by relay, frequent ON/OFF operations may shorten the relay contact life.

Caution
In case of ON/OFF PID control by SSR, use zero Crossing SSR to reduce noise generation.

3 CPl Control Cycle Setup

The ON and OFF operations are repeated for a set period of time within the set time cycle when performing the PID control using the relay or the SSR output. The said set time cycle is known as the control cycle.

4 Pb Proportional Band Width

The P controlled variable changes when the current temperature is within the proportional band width (PB).

Caution
Frequent ON/OFF operation for relay output will cause early deterioration of the output contact, or hunting (vibration, chattering) owing to external noise etc. To prevent such phenomenon, this function enables the setting of a specific gap between the ON and OFF output operations to protect the contact.

5 tI Integral Time

The differential time (TD) refers to the time when the operating amount as same as the proportional operation is obtained only by the differential operation during the uniform change in deviation. The differential operation monitors sudden deviations in disturbance, and adds the operating amount in case of large difference to the previous deviation to facilitate quick response to disturbance.

- * TI too low: Vibration on a regular basis may occur.
- * TI too high: The target temperature cannot be reached easily, or it may take too long to reach.
- * TI = 0: The integral operation is disabled.

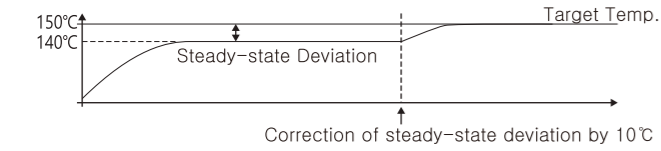
6 **td** Differential Time (TD)

The differential time (TD) refers to the time when the operating amount as same as the proportional operation is obtained only by the differential operation during the uniform change in deviation. The differential operation monitors sudden deviations in disturbance, and adds the operating amount in case of large difference to the previous deviation to facilitate quick response to disturbance.

- * TD too low: Slow response to disturbance
- * TD too high: Vibration on a regular basis may occur..
- * TD = 0: The differential operation is disabled.

7 **rSt** Steady-state Error Correction

This is applicable when the proportional operation is used only. With the proportional operation only, the target temperature cannot be reached and there exists a steady-state error. The deviation can be corrected using this menu.



PID SSR Cycle Control

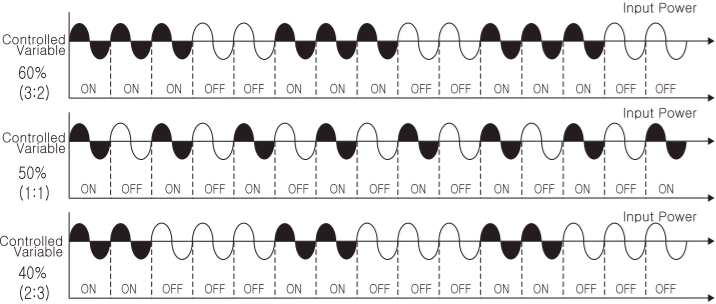
The PID SSR cycle control uses a Non Zero Crossing type SSR, making outputs by adjusting the number of ON/OFF operations in unit of one cycle of AC power according to the controlled variable. This method can lower the open/close noise compared to the zero crossing AC power control for the phase control, and facilitate more accurate control as the control cycle is variable to the optimum ratio instead of it being fixed.

Select OUT1, OUT2 for the heating and cooling output hardware for the cycle control.

To enable the cycle PID control with SSR, SSR must be of the Non Zero -Crossing type and its reaction speed must be within 1ms.

⚠ Caution

In order to detect the zero pass of the load power in the product, when applying NonZero Crossing type SSR, product operation power and load must be common power.

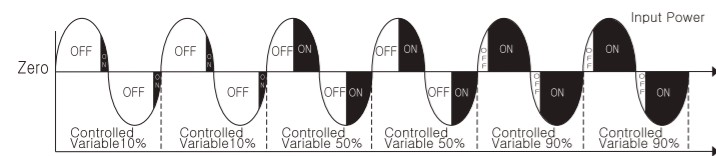


PID SSR Phase Control

The PID SSR phase control uses a Non Zero Crossing type SSR, controls the phase within a half cycle of AC power in accordance with the controlled variable, and facilitates the continuous control of the load power. In general, a power regulator may be used for phase control, but it is expensive and bulky. SSR is an economic and efficient substitute.

Select OUT1, OUT2 for the heating and cooling output hardware for the phase control.

In the control method selection menu **[SEL]**, select **[SPPd]**.

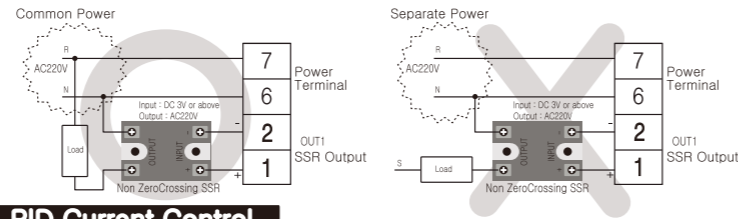


⚠ Caution

To enable the PID control with SSR, SSR must be of the non zero-crossing type and its reaction speed must be within 1ms.

⚠ Caution

The Product's operation power and the load must be the same as the zero pass of load power must be detected within the Product.



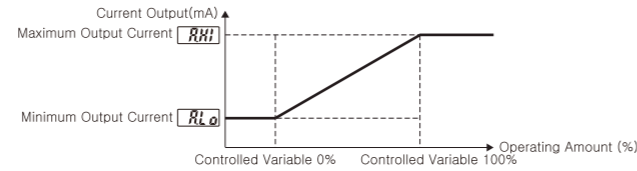
PID Current Control

The PID current control efficiently stabilizes the current temperature to the target temperature by adjusting the current output (4-20mA) in accordance with the controlled variable. The output current is controlled by the continuous analog output. Select OUT1, OUT2 for the heating and cooling output hardware for the PID current control.

In the control method selection menu **[SEL]**, select **[APd]**.

⚠ Caution

The load resistance during the use of current output shall be 500 ohm or below.



8 **RHI** Maximum Current Output Setup

This refers to the current output during the PID current control at 100% operating amount.

Example) If A.HI is 15.0mA, the current output is 15.0mA at 100% operating amount.

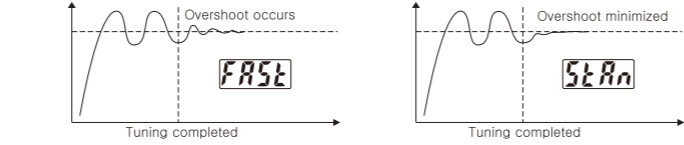
ALO Minimum Current Output Setup

This refers to the current output during the PID current control at 0% operating amount.

Example) If A.LO is 5.0mA, the current output is 5.0mA at 0% operating amount.

PID Operation Type

9 **PIdt** PID Operation Type Setup

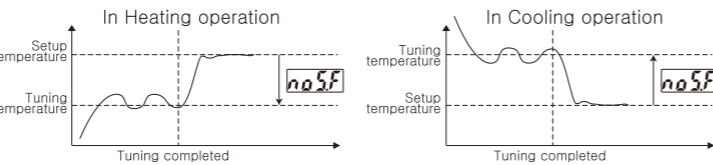


In FAST mode, the target temperature is reached faster, even if there is some overshoot. In STANDARD mode, the target temperature is reached while minimizing overshoot.

PID tuning temperature setup

10 **noSF** No over shoot tuning deviation temperature setup

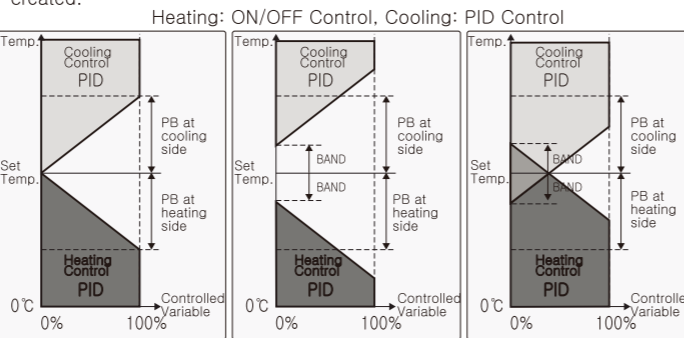
In auto tuning operation, tuning is performed at a distance of NO overshoot tuning deviation temperature from the set temperature to reach the set temperature so that the current temperature does not exceed the set temperature. (It does not apply when using heating / cooling simultaneously.)



Band Function

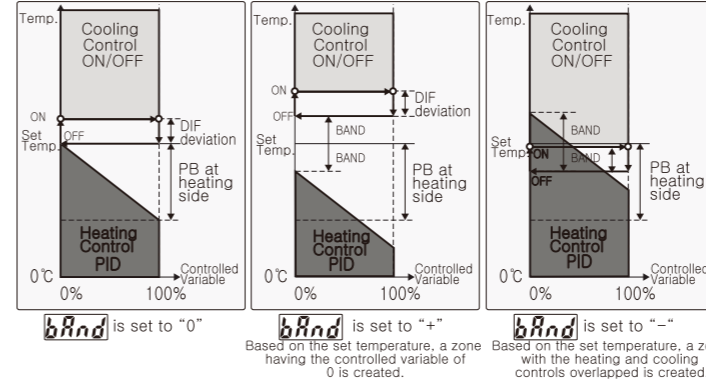
11 **bRnd** Band Function Setup

You can designate a zone between the heating control and the cooling control when both the heating and cooling outputs are used. This does not apply if the set value is 0. If the set value is "+" a zone having 0% of the controlled variable for both the heating and the cooling sides will be created. If the set value is "-" a zone where the control for the heating and the cooling sides are overlapped is created.



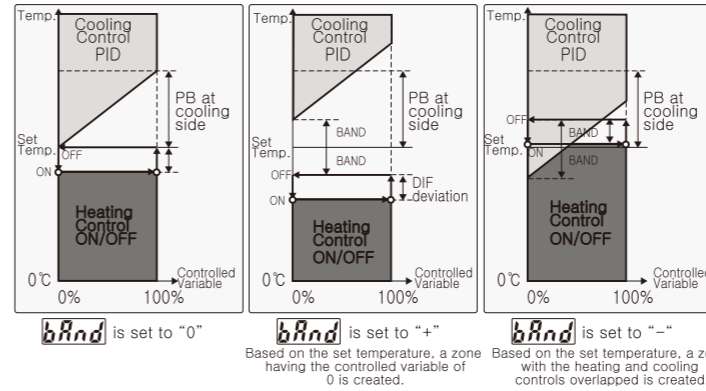
bRnd is set to "0" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "+" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "-" Based on the set temperature, a zone with the heating and cooling controls overlapped is created.

Heating: PID Control, Cooling: ON/OFF Control



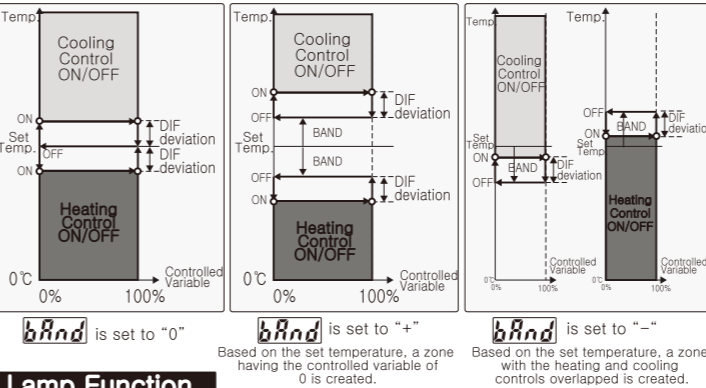
bRnd is set to "0" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "+" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "-" Based on the set temperature, a zone with the heating and cooling controls overlapped is created.

Heating: ON/OFF Control, Cooling: PID Control



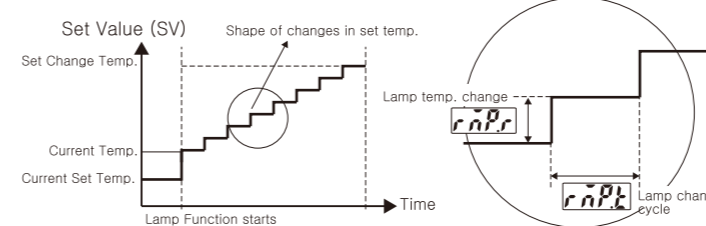
bRnd is set to "0" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "+" Based on the set temperature, a zone having the controlled variable of 0 is created.
bRnd is set to "-" Based on the set temperature, a zone with the heating and cooling controls overlapped is created.

Heating: ON/OFF Control, Cooling: ON/OFF Control



Lamp Function

The lamp function is used to prevent sudden temperature changes when the setting values are changed, typically at sites where such changes cause concerns with respect to the controlled object.



12 **rnPc** Lamp Temperature Change

This is the temperature value used to be added to or subtracted from the set temperature at each time of lamp change when the lamp function is started.

Example:
 Lamp temperature change: 5°C, Current set temp.: 10°C, Set target temp.: 50°C
 Lamp changing time: 1min.
 The set temperature is increased by 5°C every minute and the lamp stops when the temperature reaches to 50°C.

13 **rnPt** Lamp Change Time

This menu is used to change the lamp temperature at every set time when the lamp function is started. The lamp function is disabled if the set value is "0".

9 Alarm Output (Alarm Output 1, Alarm Output 2)

For output of Product, hardware is selected by each function. Please select one from OUT1, OUT2, OUT3 and OUT4 for the alarm output.



Upper Limit Alarm

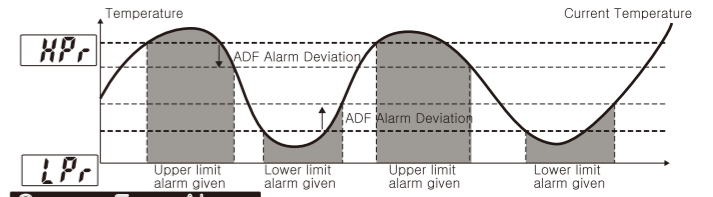
14 **ALH** shall be selected for the **ALYP** menu to use this function. An alarm is given when the current temperature rises above the set upper limit alarm temperature. The temperature must drop by the set ADF value to release the alarm. The upper limit alarm temperature shall be set in the **[KPr]** menu.

Lower Limit Alarm

15 **ALL** shall be selected for the **ALL** menu to use this function. An alarm is given when the current temperature drops below the set lower limit alarm temperature. The temperature must rise by the set ADF value to release the alarm. The lower limit alarm temperature shall be set in the **[LPr]** menu.

Upper and Lower Limit Alarm

16 **ALHL** shall be selected for the **ALYP** menu to use this function. An alarm is given when the current temperature rises above the set upper limit alarm temperature or drops below the set lower limit alarm temperature. The upper limit alarm and the lower limit alarm can be used simultaneously.



Sensor Error Alarm

o-E The sensor connection is poor or the cable is cut.

5-E The sensor cable is short. Check the wiring.

1-E The cold junction compensation sensor for the thermocouple is defective. Contact the manufacturer for A/S.

XXXX Analog signals (mV, V, mA etc) are entered outside the given upper limits.

LLLL Analog signals (mV, V, mA etc) are entered outside the given lower limits.

Loop Break Alarm

It is normal that the temperature changes when the controlled variable is 0% or 100% for the heating or the cooling device. If however, the temperature does not change, the output device may be faulty.

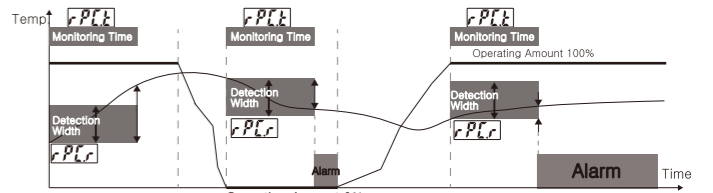
17 **rPCL** Loop Error Detection Temperature

Set the range of temperature change for the temperature to be changed within the detection time when the loop error detection function is started.

Example:
 Loop error detection time = 5min. Loop error detection temp. = 2°C
 => An alarm is to be given when there is no temperature change by a minimum of 2°C within 5 minutes while the controlled variable is 0% or 100%

18 **rPCL** Loop Error Detection Time

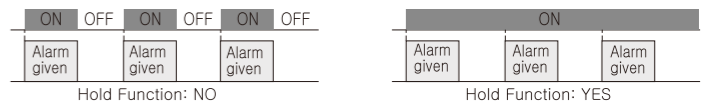
Set the detection time to detect loop error. An alarm is given when there is no temperature change by the set detection temperature within the set time while the controlled variable is 0% or 100%. The loop error detection function is disabled if the set value is "0".



No alarm is given since there is a temperature change above the detection range during the detection time at 0% of operating amount.
 An alarm is given since the temperature change is below the detection range during the detection time at 0% of operating amount.
 An alarm is given since the temperature change is below the detection range during the detection time at 100% of operating amount.

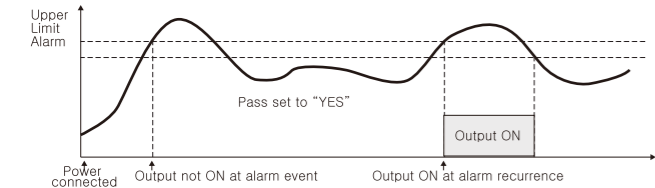
Alarm Hold Function

19 When **ALHd** is:
 Set to **no**: The corresponding alarm output is OFF when the alarm is released.
 Set to **YES**: The corresponding alarm output remains ON even if the alarm is released.
 => The alarm is released by re-connecting power, if the external digital input is designated as the alarm release function, the alarm is released by the operation of the corresponding key.



Alarm Pass Function

- 21 If **PRSS** is:
 Set to **no** The corresponding alarm output is ON at the first alarm event after power on.
 Set to **YES** The corresponding alarm output is not ON at the first alarm event after power on.

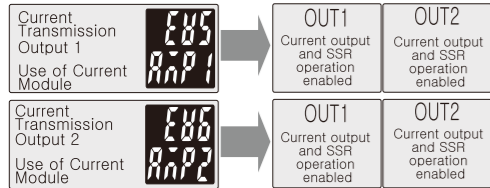


Output Direction Setup

- 22 If **noal** is set to **no**: Output OFF at normal operation; Output ON at alarm event
 If **noal** is set to **yes**: Output ON at normal operation; Output OFF at alarm event

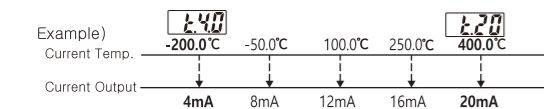
10 Current Transmission (Output 1, Output 2)

For output of Product, hardware is selected by each function. Please select one from OUT1 and OUT2 for the current transmission output.



Transmission of Current Temperature

- 23 The current temperature can be transmitted to current when **ALr5** is set to **PRK**.



Transmission of Set Temperature

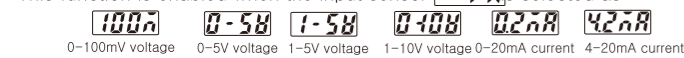
- 24 The set temperature can be transmitted to current when **ALr5** is set to **SRK**.

Transmission of Controlled Variable

- 25 The Controlled Variable can be transmitted when **ALr5** is set to **CRK**.

11 Analog Scale Function

The analog scale function is used to display the analog signal input value reduced to the minimum or expanded to the maximum value as designated. This function is enabled when the input sensor **INr3** selected as



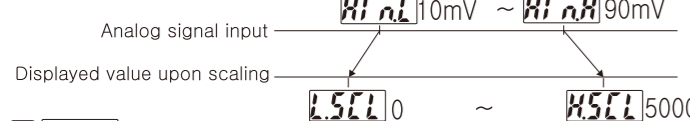
- 26 The analog scale function is enabled when **SCALE** is set to **YES**.

- 27 **RI nH** is the menu to set the maximum value of the input analog signal.

- 28 **RI nL** is the menu to set the minimum value of the input analog signal.

- 29 **RSCL** is the expanded or the reduced value displayed when the analog signal input is **RI nH**.

- 30 **LSCL** is the expanded or the reduced value displayed when the analog signal input is **RI nL**.



- 31 **dot** is the menu to set a decimal point of the displayed value upon scaling of the analog input signal.

12 Digital Input

General functions of the controller can be controlled by connecting an external switch.

Caution

General functions can be controlled by the key on the controller, but they are disabled if they are set by external input.

Terminal Wiring

How to use the switch according to the digital switch function setting

If set to the Start/Stop function	Use the Select switch.	
If set to the Release Alarm function	Use the Push switch.	
If set to Select Auto/Manual Mode function	Use the Select switch.	
If set to the Auto Tuning function	Use the Push switch.	
If set to the Multi SV function	Use the Select switch.	

The Select switch is a type where singles are maintained when the switch is turned on. The Push switch is a type where signals are not maintained when the switch is pressed and released.

- 32 **di 01 di 02 di 03** Functions of external switches can be set.

- no** NO : The corresponding switch is not to be used.

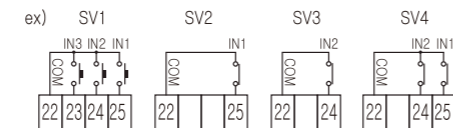
- rst** Start/Stop : If this is set to "Stop" all outputs are turned OFF and "Stop" is displayed.

- rela** Release Alarm : The alarm output is OFF when this switch is pressed while the alarm output is ON.

- Auto** Auto Tuning : The auto tuning refers to the process of identifying a suitable control coefficient for auto control. Operate the switch to start or stop tuning.

- ALrA** Select Auto/Man : The Auto mode facilitates an accurate control by automatic calculation of the controlled variable. The Manual mode facilitates the direct setup of the controlled variable.

- ALrA ALrB** Multi SV : The set temperature can be designated from Set Temp. 1 to Set Temp. 4.



If there is no external input signal, it operates with SV1 set value.

- 33 **ILP1 ILP2 ILP3** The input type of external switch can be set.

- When set to **no**: Normally OFF, but turns ON when the switch is pressed.

- When set to **nl**: Normally ON, but turns OFF when the switch is pressed.

13 Input Sensor and Others

- 34 **in** is used to select an input sensor.

- 35 **Cor** is used to correct the difference between the displayed value by the input sensor and other precision device.

Example:
 Current temp. = 20°C, The temp. by precision device: 22°C
 => COR correction value: Enter "2°C" and the current temperature is displayed as "22°C".

- 36 **Unit** is used to change the unit of display of the input sensor. This menu is enabled only when the input sensor is designate as the temperature sensor. You can select either Celsius or Fahrenheit.

14 Communication

- * The RS485 MODBUS RTU type protocol is embedded.
- * Non-synch 2-line half duplex communication method
- * Communication distance: within 1.2km
- * Communication speed: 1200 / 2400 / 4800 / 9600 / 19200Bps
- * Start bit: 1 bit; Stop bit: 1 bit; Parity bit: None; Data bit: 8 bit

- 37 **Addr** is used to set the RS485 communication address.

- 38 **bPS** is used to set the RS485 communication speed.

< Func 0x02 : Read Discrete Inputs >

Brief information (such as the controller status) can be received in the bit format.

NO	Address	Description	Range	Unit	Default Value
100001	0000	Sensor Open Error	0 / 1		
100002	0001	Sensor Short Error	0 / 1		
100003	0002	Cold Joint Correction Sensor Error	0 / 1		
100004	0003	Auto Tuning	0: No tuning / 1: Tuning in progress		
100005	0004	Output at heating side	0: Off / 1: On		
100006	0005	Output at cooling side	0: Off / 1: On		
100007	0006	Alarm Output 1	0: Off / 1: On		
100008	0007	Alarm Output 2	0: Off / 1: On		
100009	0008	Temp. Unit in Celsius	0: No unit / 1: Celsius		
100010	0009	Temp. Unit in Fahrenheit	0: No unit / 1: Fahrenheit		
100011	000A	Start/Stop	0: Stop / 1: Start		
100012	000B	Alarm Release Input	0: No input / 1: Release input		
100013	000C	Auto mode	0: Non automatic / 1: Auto mode		
100014	000D	Manual mode	0: Non manual / 1: Manual mode		
100015	000E	Multi SV1	0: No / 1: SV1		
100016	000F	Multi SV2	0: No / 1: SV2		
100017	0010	Multi SV3	0: No / 1: SV3		
100018	0011	Multi SV4	0: No / 1: SV4		
100019	0012	Heating control use/unuse	0: Not use / 1: Use		
100020	0013	Cooling control use/unuse	0: Not use / 1: Use		
100021	0014	Alarm Output 1 use/unuse	0: Not use / 1: Use		
100022	0015	Alarm Output 2 use/unuse	0: Not use / 1: Use		
100023	0016	Current output 1 use/unuse	0: Not use / 1: Use		
100024	0017	Current output 2 use/unuse	0: Not use / 1: Use		
100025	0018	Analog scale	100025 100025 00: 0000 01: 000.0		
100026	0019	decimal point position	0019 10019 10: 00.00 11: 0.000		

< Func 0x04 : Read Inputs Registers >

Able to receive simple information such as current temperature, sensor status, and output status.

NO	Address	Description	Range	Unit	Default Value
300001	0000	Current Temp.	If in a sensor error: -5000	°C	

NO	Address	Description	Range	Unit	Default Value			
300002	0001	Input Sensor Type	0: DPT100 1: JPT100	Thermo resistor				
			2: TC.K 3: TC.N	Thermo-couple				
			4: TC.T 5: TC.J	Thermo-couple				
			6: TC.E	Thermo-couple				
			7: NTC LT 8: NTC HT	NTC				
			9: 0~100mV 10: 0~5V	Voltage				
			11: 1~5V 12: 0~10V	Voltage				
			13: 0~20mA 14: 4~20mA	Current				
			300003	0002	Current Set Temp.	The lamp temperature in case the lamp function is in operation.	°C	
			300004	0003	Controlled variable - heating side	0.0 ~ 100.0	%	
			300005	0004	Controlled variable - cooling side	0.0 ~ 100.0	%	
			300006	0005	System Status bit(100016-100001)	Func 0x02 : Read Discrete Inputs		
			300007	0006	System Status bit(100026-100017)	Func 0x02 : Read Discrete Inputs		
300008	0007	Model Name	0x5037('P', '7')					
300009	0008	Model Name	0x3030('0', '0')					
300010	0009	Model Name	0x0000					

NO	Address	Description	Range	Unit	Default Value
300006(0005)		System Status(bit)			
300007(0006)		System Status(bit)			

< Func 0x03 : Read Hoding Registers > < Func 0x06 : Write Single Registers >

You can read the controller setting menu. You can change the controller setting menu, each one menu.

< Func 0x10 : Write Multiple Registers >

You can change many controller setting menus.

NO	Address	Description	Range	Unit	Default Value
400001	0000	Sensor information	Func 0x04 : Read Inputs Registers Refer to item 3000002		0 : DPT100
400002	0001	PID Operation type	0: Standard operation, 1: High speed operation		0: Standard operation
400003	0002	No over shoot tuning deviation setup	0.0 ~ 30.0c	°C	0.0°C
400004	0003	Multi SV1	Varies depending on the input sensor. DPT100, JPT100 : -199.9~400.0°C K,N,J : -50 ~ 1200°C T : -50 ~ 400°C E : -50 ~ 1000°C		0
400005	0004	Multi SV2	NTC Low temp. : -55.0 ~ 99.9°C NTC high temp. : -20.0 ~ 250.0°C mV : 0.0 ~ 100.0mV 0~5V : 0.00 ~ 5.00V 1~5V : 1.00 ~ 5.00V 0~10V : 0.00 ~ 10.00V 0~20mA : 0.00 ~ 20.00mA 4~20mA : 4.00 ~ 20.00mA		0
400006	0005	Multi SV3			0
400007	0006	Multi SV4			0
400008	0007	Manual Controlled Variable at Heating Side	The controlled variable in Man Mode at heating side	%	0
400009	0008	Manual Controlled Variable at Cooling Side	The controlled variable in Man Mode at cooling side	%	0
400010	0009	Heating control output number	OUT1 / OUT2 / OUT3 / OUT4		OUT1
400011	000A	Cooling control output number	OUT1 / OUT2 / OUT3 / OUT4		OUT2
400012	000B	Output number for alarm output 1	OUT3 / OUT4		OUT3
400013	000C	Output number for alarm output 2	OUT3 / OUT4		OUT4
400014	000D	Output number current transmission 1	OUT1 / OUT2		NO
400015	000E	Output number current transmission 2	OUT1 / OUT2		NO
400016	000F	Control type for heating side	0: SSR ON/OFF control 1: SSR ON/OFF PID control 2: SSR Cycle PID control 3: SSR Phase PID control 4: Current PID control 5: Relay ON/OFF control 6: Relay ON/OFF PID control		1: SSR ON/OFF PID control
400017	0010	Control type for cooling side			0: SSR ON/OFF control

400018	0011	ON/OFF deviation at heating side	0.1 ~ 20.0	°C	1.0
400019	0012	ON/OFF deviation at cooling side	0.1 ~ 20.0	°C	1.0
400020	0013	Output delay at heating side	0 ~ 1999	sec.	0
400021	0014	Output delay at cooling side	0 ~ 1999	sec.	0
400022	0015	Control cycle at heating side	0 ~ 120	sec.	20
400023	0016	Control cycle at cooling side	0 ~ 120	sec.	20
400024	0017	PB at heating side	0 ~ 30.0	°C	10.0
400025	0018	PB at cooling side	0 ~ 30.0	°C	10.0
400026	0019	TI at heating side	0 ~ 9999	sec.	0
400027	001A	TI at cooling side	0 ~ 9999	sec.	0
400028	001B	TD at heating side	0 ~ 9999	sec.	0
400029	001C	TD at cooling side	0 ~ 9999	sec.	0
400030	001D	Steady state error correction at heating	-30.0 ~ 30.0	°C	0
400031	001E	Steady state error correction at cooling	-30.0 ~ 30.0	°C	0
400032	001F	Max current output at heating side	0 ~ 20.0	mA	20.0
400033	0020	Max current output at cooling side	0 ~ 20.0	mA	20.0
400034	0021	Min current output at heating side	0 ~ 20.0	mA	4
400035	0022	Min current output at cooling side	0 ~ 20.0	mA	4

400036	0023	Alarm type - Alarm Output 1	0: Upper limit alarm output 1: Lower limit alarm output 2: Upper and lower limits alarm output 3: Sensor error output 4: Loop error output		Upper limit alarm
400037	0024	Alarm type - Alarm Output 2			Lower limit alarm
400038	0025	Alarm Hold - Alarm Output 1	0: No hold, 1: Hold enabled		0: No hold
400039	0026	Alarm Hold - Alarm Output 2	0: No hold, 1: Hold enabled		0: No hold
400040	0027	Initial Alarm Pass - Alarm Output 1	0: No pass, 1: Pass the initial alarm		0: No pass
400041	0028	Initial Alarm Pass - Alarm Output 2	0: No pass, 1: Pass the initial alarm		0: No pass
400042	0029	Upper limit alarm - Alarm Output 1	Refer to 400002 "Multi SV".	°C	Max Multi SV
400043	002A	Upper limit alarm - Alarm Output 2	Refer to 400002 "Multi SV".	°C	Max Multi SV
400044	002B	Lower limit alarm - Alarm Output 1	Refer to 400002 "Multi SV".	°C	Min. Multi SV
400045	002C	Lower limit alarm - Alarm Output 2	Refer to 400002 "Multi SV".	°C	Min. Multi SV
400046	002D	Alarm deviation - Alarm Output 1	0.1 ~ 20.0	°C	0.1
400047	002E	Alarm deviation - Alarm Output 2	0.1 ~ 20.0	°C	0.1
400048	002F	Output direction - Alarm Output 1	0:Normal Open, 1:NormalClose	°C	1:NormalOpen
400049	0030	Output direction - Alarm Output 2	0:Normal Open, 1:NormalClose	°C	1:NormalOpen
400050	0031	Transmission type - Transmission output 1	0: Transmission of current temp. 1: Transmission of set temp. 2: Transmission of controlled variable		0: Transmission of current temp.
400051	0032	Transmission type - Transmission output 2			1: Transmission of set temp.
400052	0033	20mA data - Transmission output 1	Refer to 400004 "Multi SV".	°C	Max Multi SV
400053	0034	20mA data - Transmission output 2	Refer to 400004 "Multi SV".	°C	Max Multi SV
400054	0035	4mA data - Transmission output 1	Refer to 400004 "Multi SV".	°C	Min. Multi SV
400055	0036	4mA data - Transmission output 2	Refer to 400004 "Multi SV".	°C	Min. Multi SV
400056	0037	RS485 Comm. Address	1 ~ 99		1

NO	Address	Description	Range	Unit	Default Value
400057	0038	RS485 Comm. Speed	1200/2400/4800/9600/19200		9600
400058	0039	Sensor input correction	-20.0 ~ 20.0		0.0
400059	003A	Digital input 1	1: Unuse, 1: Start/Stop 2: Release alarm, 3: Auto/Man 4: Auto Tuning, 5: Multi SV A		1: Start/Stop
400060	003B	Digital input 2</			